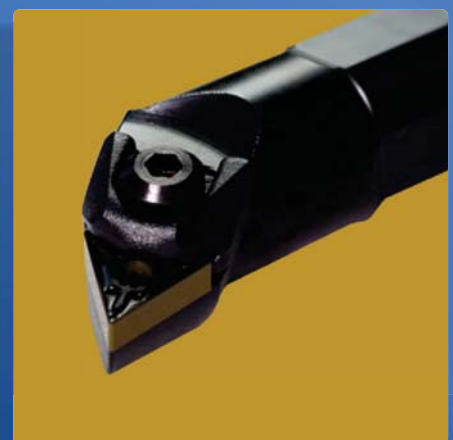




Turning Tool Holder

INDEX

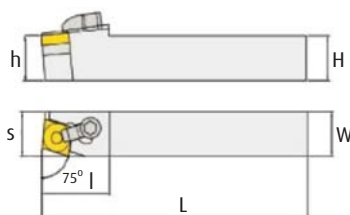
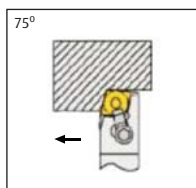


M Clamp Tool Holders	01
B Clamp Tool Holders	05
M Clamp Boring Bars	09
Screw Mounting Boring Bars	12
Anti Vibration (Dimple) Boring Bars	16
Carbide Boring Bars	21



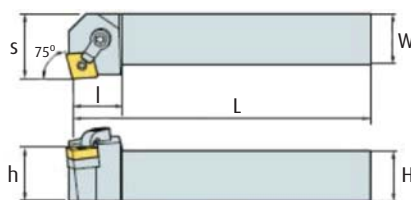
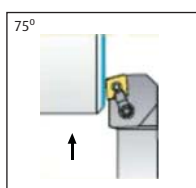


MCBN R/L



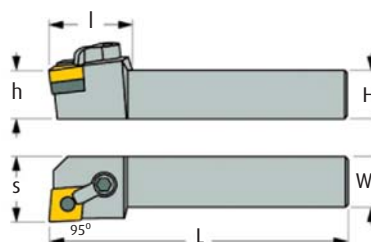
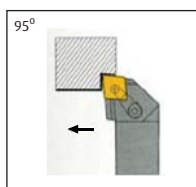
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	I	h	s						
MCBNR/L-2020K12	●	●	20	20	125	32	20	17	CN..1204..	MC1204	CTM617	HL1814	ML0625	L2.5,L3.0
MCBNR/L-2525M12	●	●	25	25	150	32	25	22						

MCKN R/L



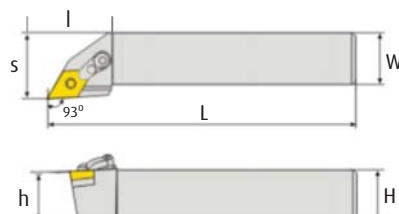
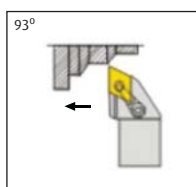
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	I	h	s						
MCKNR/L-2020K12	●	●	20	20	125	32	20	25	CN..1204..	MC1204	CTM617	HL1814	ML0625	L2.5,L3.0
MCKNR/L-2525M12	●	●	25	25	150	32	25	32						

MCLN R/L



Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	I	h	s						
MCLNR/L-1616H12	●	●	16	16	100	32	16	20	CN..1204..	MC1204	CTM617	HL1814	ML0625	L2.5,L3.0
MCLNR/L-2020K12	●	●	20	20	125	32	20	25						
MCLNR/L-2525M12	●	●	25	25	150	32	25	32						
MCLNR/L-3232P19	●	●	32	32	170	36	32	40	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L4.0

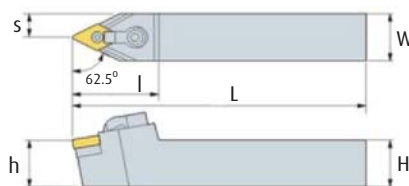
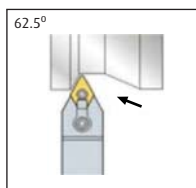
MDJN R/L



Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	I	h	s						
MDJNR/L-2020K11	●	●	20	20	125	32	20	25	DN..1104..	MD1103	CTM513	HL2114	ML0625	L2.0,L3.0
MDJNR/L-2525M11	●	●	25	25	150	32	25	32						
MDJNR/L-2020K15	●	●	20	20	125	38	20	25	DN..1504.. DN..1506..	MD1506 MD1504	CTM619	HL2114	ML0625	L2.5,L3.0
MDJNR/L-2525M15	●	●	25	25	150	38	25	32						
MDJNR/L-3232P15	●	●	32	32	170	38	32	40						

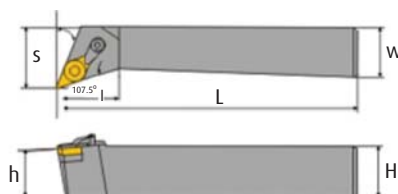
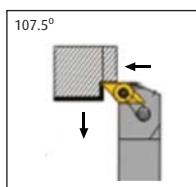
- Image shown for right hand holders.

MDPNN



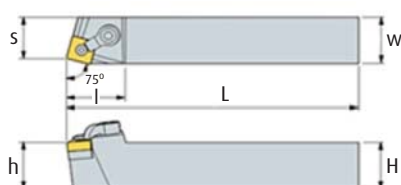
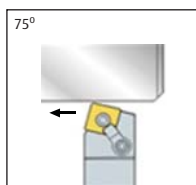
Part No.	Stock	Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
		H	W	L	l	h	s						
MDPNN/L-1616H11	●	16	16	100	35	16	8	DN..1104..	MD1103	CTM513	HL2114	ML0625	L2.0,L3.0
MDPNN/L-2020K11	●	20	20	125	37	20	10						
MDPNN/L-2020K15	●	20	20	125	44	20	10	DN..1504..	MD1506	CTM619	HL2114	ML0625	L2.5,L3.0
MDPNN/L-2525M15	●	25	25	150	44	25	12.5						

MDQNR/L



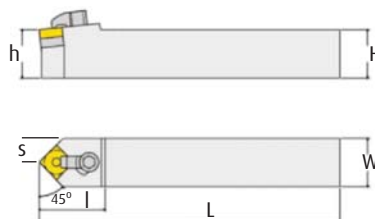
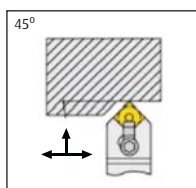
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MDQNR/L-2020K11	●	●	20	20	125	30	20	25	DN..1104..	MD1103	CTM513	HL1814	ML0625	L2.0,L3.0
MDQNR/L-2525M11	●	●	25	25	150	30	25	32						
MDQNR/L-2020K15	●	●	20	20	125	36	20	25	DN..1504..	MD1506	CTM619	HL2114	ML0625	L2.5,L3.0
MDQNR/L-2525M15	●	●	25	25	150	36	25	32						

MSBNR/L



Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MSBNR/L-2020K12	●	●	22	22	125	32.5	20	17	SN..1204..	MS1204	CTM617	HL1814	ML0625	L2.5,L3.0
MSBNR/L-2525M12	●	●	25	25	150	32.5	25	22						

MSDNN

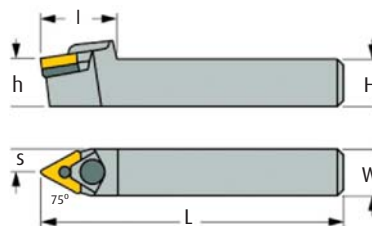
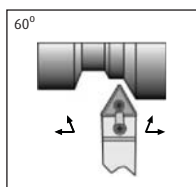


Part No.	Stock	Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
		H	W	L	l	h	s						
MSDNN-2020K12	●	20	20	125	34	20	10	SN..1204..	MS1204	CTM617	HL1814	ML0625	L2.5,L3.0
MSDNN-2525M12	●	25	25	150	34	25	12.5						

- Image shown for right hand holders.

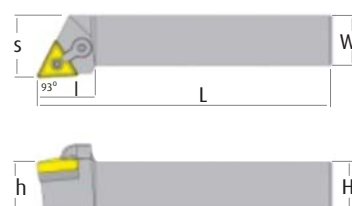
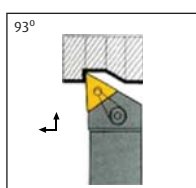


MTENN



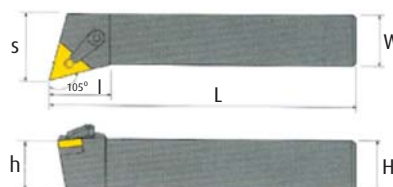
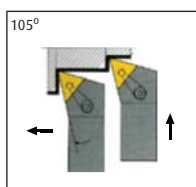
Part No.	Stock	Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
		H	W	L	l	h	s						
MTENN-2020K16	●	20	20	125	34	20	10	TN..1604..	Mt1603	CTM513	HL1814	ML0625	L2.0,L3.0
MTENN-2525M16	●	25	25	150	35	25	12.5						

MTJNR/L



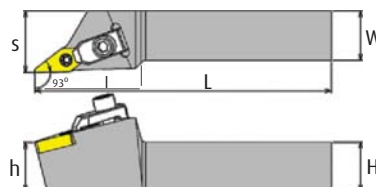
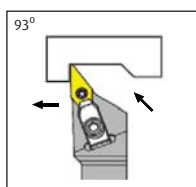
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MTJNR/L-2020K16	●	●	20	20	125	28	20	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L2.0,L3.0
MTJNR/L-2525M16	●	●	25	25	150	28	25	32						

MTQNR/L



Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MTQNR/L-2020K16	●	●	20	20	125	26	20	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L2.0,L3.0
MTQNR/L-2525M16	●	●	25	25	150	26	25	32						
MTQNR/L-2525M22	●	●	25	25	150	32	25	32	TN..2204..	MT2204	CTM617	HL1917	ML0830	L2.5,L4.0

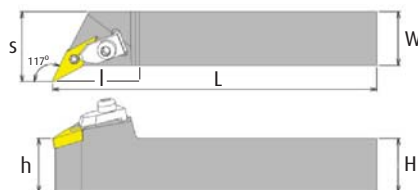
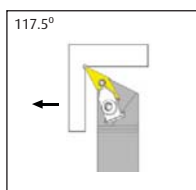
MVJNR/L



Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MVJNR/L-2020K16	●	●	20	20	125	36	20	25	VN..1604..	MV1603	CTM513	HL2414	ML0625	L2.0,L3.0
MVJNR/L-2525M16	●	●	25	25	150	42	25	32						
MVJNR/L-3232P16	●	●	32	32	170	42	32	40						

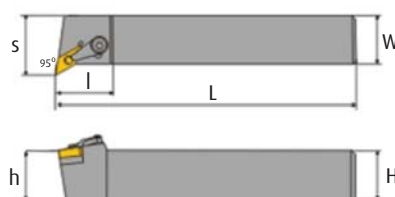
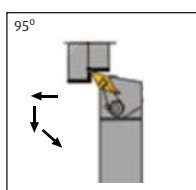
- Image shown for right hand holders.

MVQNR/L



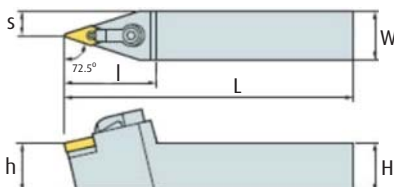
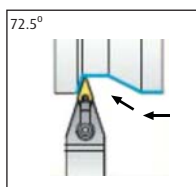
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MVQNR/L-2020K16	●	●	20	20	125	40	20	25	VN..1604..	MV1603	CTM513	HL2114	ML0625	L2.0,L3.0
MVQNR/L-2525M16	●	●	25	25	150	40	25	32						

MVUNR/L



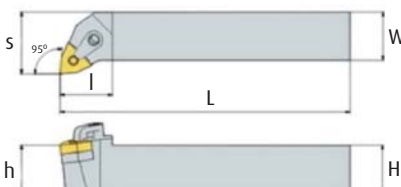
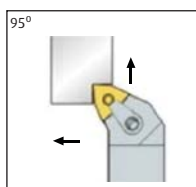
Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MVUNR/L-2020K16	●	●	20	20	125	30	20	29	VN..1604..	MV1603	CTM513	HL1814	ML0625	L2.0,L3.0
MVUNR/L-2525M16	●	●	25	25	150	30	25	34						

MVVNN



Part No.	Stock	Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
		H	W	L	l	h	s						
MVVNN-2020K16	●	20	20	125	25	20	42	VN..1604..	MV1603	CTM513	HL2414	ML0625	L2.0,L3.0
MVVNN-2525M16	●	25	25	150	32	25	42						

MWLNR/L

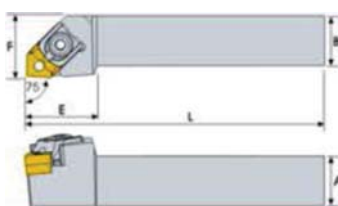
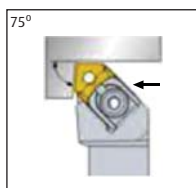


Part No.	Stock		Dimensions (mm)						Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	H	W	L	l	h	s						
MWLNR/L-2020K06	●	●	20	20	125	27	20	25	WN..0604..	MW0603	CTM513	HL1814	ML0625	L2.0,L3.0
MWLNR/L-2525M06	●	●	25	25	150	27	25	32						
MWLNR/L-2020K08	●	●	20	20	125	27	20	25	WN..0804..	MW0804	CTM617	HL1814	ML0625	L2.5,L3.0
MWLNR/L-2525M08	●	●	25	25	150	27	25	32						

- Image shown for right hand holders.

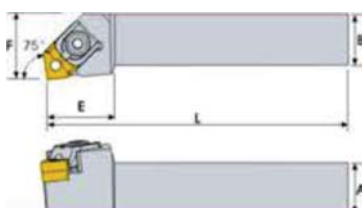
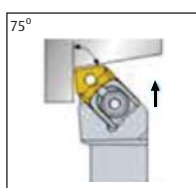


BCBNR/L



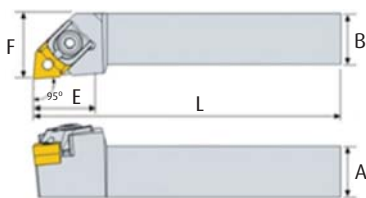
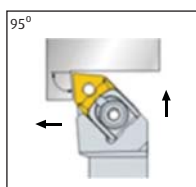
Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BCBNR/L-2020K12			20	20	125	32	25	CN..1204..	MC1204	CTM6-S	BC12	BCS08	C-6	L3.0,L4.0
BCBNR/L-2525M12			25	25	150	32	32							

BCKNR/L



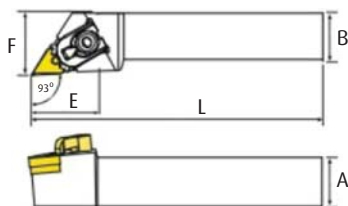
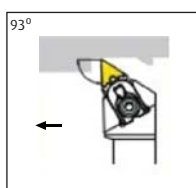
Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BCKNR/L-2020K12			20	20	125	32	25	CN..1204..	MC1204	CTM6-S	BC12	BCS08	C-6	L3.0,L4.0
BCKNR/L-2525M12			25	25	150	32	32							

BCLNR/L



Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BCLNR/L-2020K12	●	●	20	20	125	32	25	CN..1204..	MC1204	CTM6-S	BC12	BCS08	C-6	L3.0,L4.0
BCLNR/L-2525M12	●	●	25	25	150	32	32							
BCLNR/L-3232P12	●	●	32	32	170	32	40							

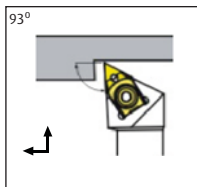
BDJNR



Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BDJNR-2020K15			20	20	125	40	25	DN..1504..	MD1504	CTM6-S	BD16	BCS08	C-6	L3.0,L4.0
BDJNR-2525M15			25	25	150	40	32							

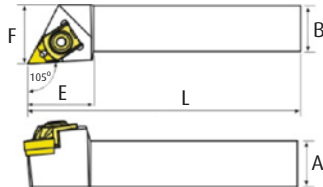
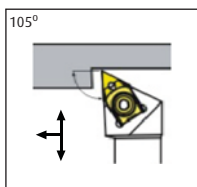
- Image shown for right hand holders.

BTJNR/L



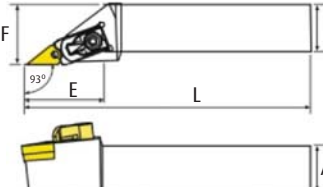
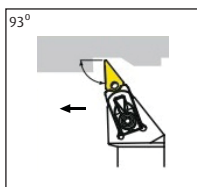
Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BTJNR/L-2020K16	●	●	20	20	125	32	25	TN..1604..	MT16-S	CTM5-S	BT16	BCS08	C-5	L2.5,L4.0
BTJNR/L-2525M16	●	●	25	25	150	32	32							

BTQNR/L



Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BTQNR/L-2020K16	●	●	20	20	125	32	25	TN..1604..	MT16-S	CTM5-S	BT16	BCS08	C-5	L2.5,L4.0
BTQNR/L-2525M16	●	●	25	25	150	32	32							

BVJNR/L

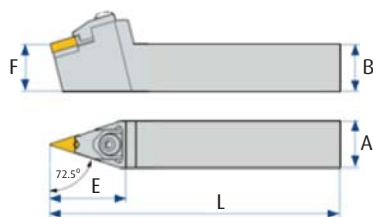
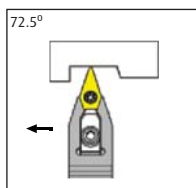


Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BVJNR/L-2020K16			20	20	125	45	25	VN..1604..	MV1603	CTM5-S	BV16	BCS06	C-5	L2.5,L3.0
BVJNR/L-2525M16			25	25	150	45	32							

- Image shown for right hand holders.

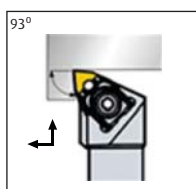


BVVNN



Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BVVNN-2020K16			20	20	125	48	10	VN..1604..	MV1603	CTM5-S	BV16	BCS06	C-5	L2.5,L3.0
BVVNN-2525M16			25	25	150	48	12.5							

BWLN/L



Part No.	Stock		Dimensions (mm)					Insert	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F							
BWLN/L-2020K06	●	●	20	20	125	32	25	WN..0604..	MW0603	CTM5-S	BW06	BCS08	C-5	L2.5,L4.0
BWLN/L-2525M06	●	●	25	25	150	32	32							
BWLN/L-2525M08	●	●	25	25	150	32	32	WN..0804..	MW0804	CTM6-S	BW08	BCS08	C-6	L3.0,L4.0

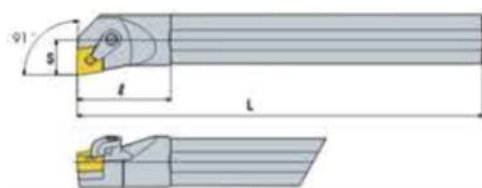
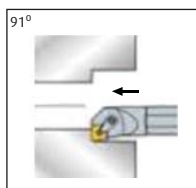
- Image shown for right hand holders.

Boring Bars



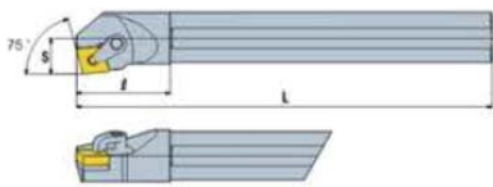
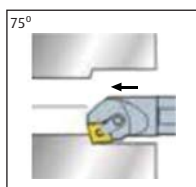


MCFNR/L



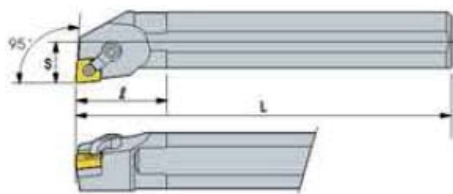
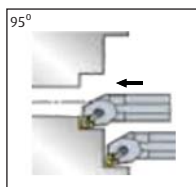
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MCFNR/L12	●		23	20	13	180	33	18	15°	CN..1204..	X	CTM613	HL1812	ML0622	L2.5,L3.0
S25R-MCFNR/L12	●		29	25	17	200	47	23	13°				HL1814	ML0625	

MCKNR/L



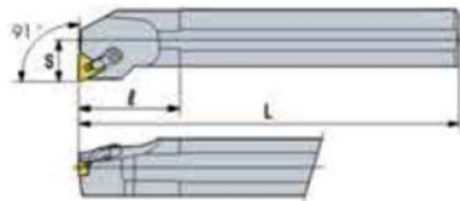
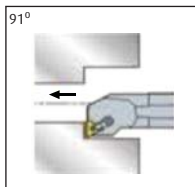
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MCKNR/L12	●	●	24	20	14	180	45	18	15°	CN..1204..	X	CTM613	HL1812	ML0622	L2.5,L3.0
S25R-MCKNR/L12	●	●	30	25	17	200	45	23	13°				HL1814	ML0625	
S32S-MCKNR/L12	●	●	38	32	22.5	250	50	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L2.5,L3.0

MCLNR/L



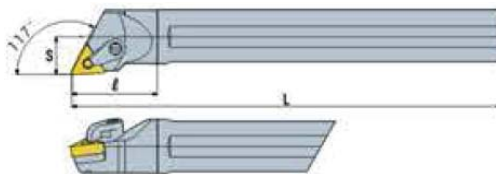
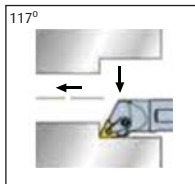
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MCLNR/L12	●	●	23	20	13	180	45	18	15°	CN..1204..	X	CTM613	HL1812	ML0622	L2.5,L3.0
S25R-MCLNR/L12	●	●	30	25	17	200	45	23	12°		MC1204	CTM613	HL1814	ML0625	
S32S-MCLNR/L12	●	●	38	32	22.5	250	50	30	17°		MC1204	CTM617	HL1814	ML0625	

MTFNR/L



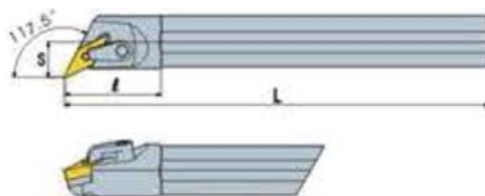
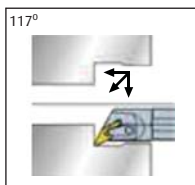
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MTFNR/L16	●	●	25	20	13	180	40	18	15°	TN..1604..	X	CTM510	HL1812	ML0622	L2.0,L3.0
S25R-MTFNR/L16	●	●	30	25	17	200	45	23	12°				HL1814	ML0625	

MTJNR/L



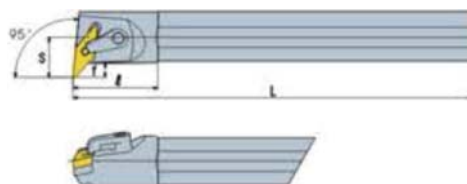
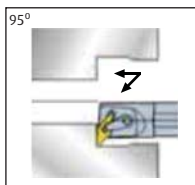
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S25R-MTJNR/L16	●	●	30	25	17	200	45	23	12°	TN..1604..	X	CTM510	HL1814	ML0625	L2.0,L3.0

MVQNR/L



Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S25R-MVQNR/L16	●	●	30	25	17	200	45	23	12°	VN..1604..	X	CTM510	HL2114	ML0625	L2.0,L3.0

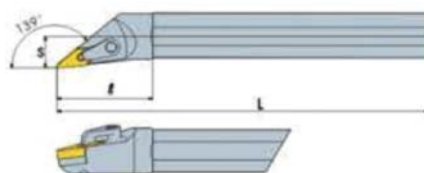
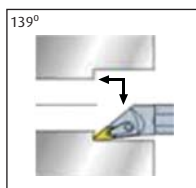
MVUNR/L



Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f a						
S25R-MVUNR/L16	●	●	32	25	20	200	45	23	7 12°	VN..1604..	X	CTM510	HL2114	ML0625	L2.0,L3.0

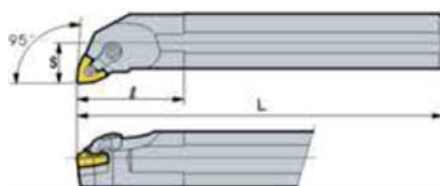
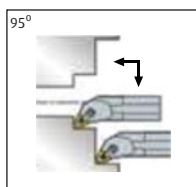


MVXNR/L



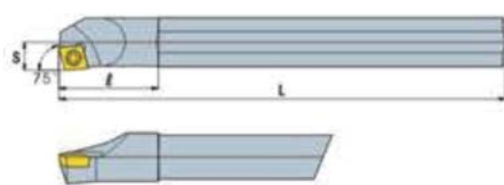
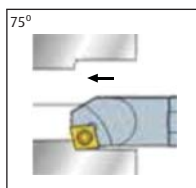
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MVXNR/L16	●	●	24	20	14	180	45	18	15°	VN..1604..	X	CTM510	HL2412	ML0622	L2.0,L3.0
S25R-MVXNR/L16	●	●	30	25	17	200	50	23	12°				HL2414	ML0625	

MWLNR/L



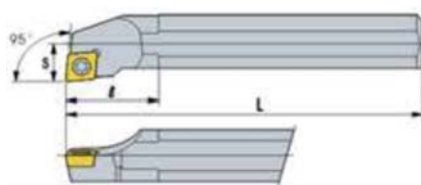
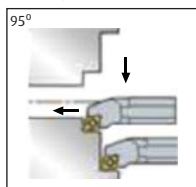
Part No.	Stock		Size							Insert	Shim	Pin	Clamp	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a						
S20Q-MWLNR/L06	●	●	23	20	13	180	42	18	15°	WN..0604..	X	CTM510	HL1511	ML0519	L2.0,L2.5
S25R-MWLNR/L06	●	●	30	25	17	200	45	23	12°				HL1814	ML0625	L2.0,L3.0
S20Q-MWLNR/L08	●	●	23	20	13	180	40	18	15°	WN..0804..	X	CTM613	HL1812	ML0622	L2.5,L3.0
S25R-MWLNR/L08	●	●	30	25	17	200	45	23	12°				HL1814	ML0625	

SCKCR/L



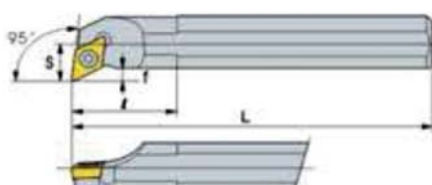
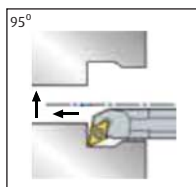
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
S08K-SCKCR/L06	●		10	8	5.5	125	21	7	13°	CC..0602..	M2.5x5	T-8
S10K-SCKCR/L06	●		11	10	6	125	25	9	12°		M2.5x6	
S12M-SCKCR/L06	●		13	12	7	150	25	11	10°			
S12M-SCKCR/L09	●		14	12	8	150	30	11	12°	CC..09T3..	M3.5x9	T-15
S16Q-SCKCR/L09	●		17	16	9.5	180	36	15	10°			
S20Q-SCKCR/L09	●		21	20	11.5	180	38	18	8°			
S25R-SCKCR/L12			27	26	15	200	42	23	6°	CC..1204..	M5x12	T-20

SCLCR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
S07K-SCLCR/L06	●	●	8	8	5	125	18	7	15 ⁰	CC..0602..	M2.5x5	T-8
S08K-SCLCR/L06	●	●	9	8	5.5	125	18	7	13 ⁰			
S08K-SCLCR/L06-A16	●	●	9	16	5	125	24	15	13 ⁰			
S10K-SCLCR/L06	●	●	11	10	7	125	22	9	12 ⁰			
S10K-SCLCR/L06-A16	●	●	11	16	6	125	30	15	12 ⁰			
S12M-SCLCR/L06	●	●	13	12	8	150	25	11	10 ⁰		M2.5x6	
S12M-SCLCR/L09	●	●	16	14	5.5	150	27	13	10 ⁰	CC..09T3..	M3.5x9	T-15
S14M-SCLCR/L09	●	●	15	12	8	150	27	11	12 ⁰			
S16Q-SCLCR/L09	●	●	17	16	11	180	34	15	10 ⁰			
S20Q-SCLCR/L09	●	●	21	20	13	180	38	18	8 ⁰			
S25R-SCLCR/L09	●	●	26	25	17	200	45	23	6 ⁰			
S20Q-SCLCR/L12	●	●	21	20	13	180	42	18	8 ⁰	CC..1204..	M5x12	T-20
S25R-SCLCR/L12	●	●	26	25	17	200	45	23	8 ⁰			

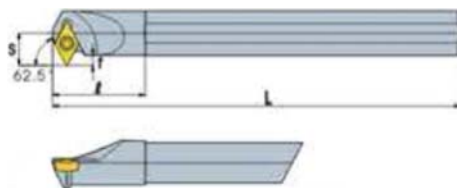
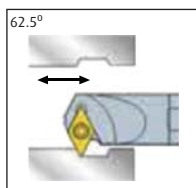
SDUCR/L



Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
S10K-SDUCR/L07	●	●	15	10	8	125	25	9	2.7	10°	DC..0702..	M2.5x5	T-8
S12M-SDUCR/L07	●	●	17	12	9	150	25	11	2.7	8°		M2.5x6	
S16Q-SDUCR/L07	●	●	22	16	11	180	30	15	2.7	6°			
S16Q-SDUCR/L11	●	●	19	16	11	180	34	15	2.7	8°	DC..11T3..	M3.5x9	T-15
S20Q-SDUCR/L11	●	●	23	20	13	180	40	18	2.7	6°			
S25R-SDUCR/L11	●	●	29	25	17	200	42	23	4	5°			
S32S-SDUCR/L11	●	●	38	32	22	250	45	30	5.5	4°			

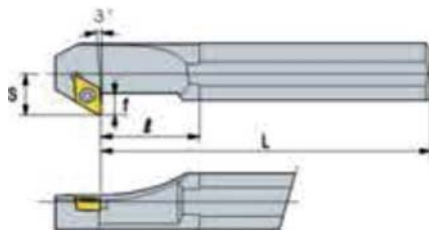
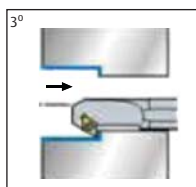


SDWCR/L



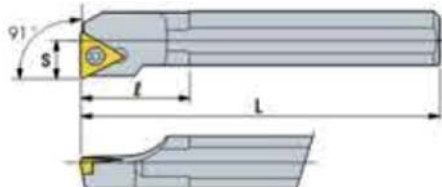
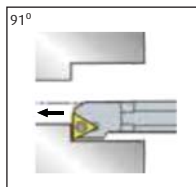
Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
S12M-SDWCR/L07	●	●	16	12	10.5	150	25	11	4.2	10°	DC..0702..	M2.5x5	T-8
S16Q-SDWCR/L07	●	●	20	16	12.5	180	34.5	15	4.2	8°		M2.5x6	
S20Q-SDWCR/L07			27	20	14.5	180	30	18	4.2	6°			
S20Q-SDWCR/L11	●	●	24	20	14.5	180	40	18	4.2	6°	DC..11T3..	M3.5x9	T-15
S25R-SDWCR/L11	●	●	29	25	17	200	45	23	4.2	5°			
S32S-SDWCR/L11			40	32	22	250	45	30	5.5	2°			

SDZCR/L



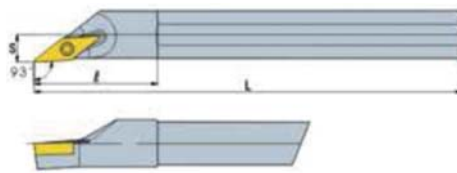
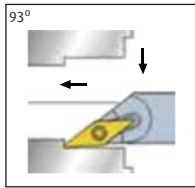
Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
S10K-SDZCR/L07	●	●	13	10	8.5	125	22	9	3.2	12°	DC..0702..	M2.5x5	T-8
S12M-SDZCR/L07	●	●	16	12	10	150	31	11	3.5	10°		M2.5x8	
S16Q-SDZCR/L07	●	●	21	16	13	180	37	15	4.5	6°			
S20Q-SDZCR/07	●	●	24	20	14.5	180	47	18	4.2	6°	DC..11T3..	M3.5x9	T-15
S20Q-SDZCR/L11	●	●	25	20	15	180	50	18	4.5	8°			
S25R-SDZCR/L11	●	●	29	25	17	202	45	23	4.2	6°			
S32S-SDZCR/L11	●	●	38	32	22	250	56	30	5.5	4°			

STFCR/L



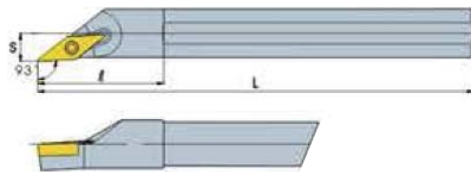
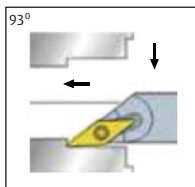
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
S08K-STFCR/L09	●	●	9	8	5.5	125	20	7	15°	TC..0902..	M2.2x5	T-6
S10K-STFCR/L09	●	●	11	10	6	125	24	9	13°			
S12M-STFCR/L11	●	●	13	12	7	150	26	11	10°	TC..1102..	M2.5x8	T-8
S16Q-STFCR/L11	●	●	17	16	9	180	32	15	8°			
S20Q-STFCR/L11	●	●	21	20	11	180	40	18	6°			

SVJBR/L



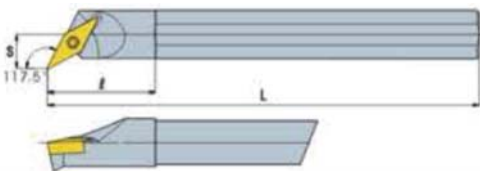
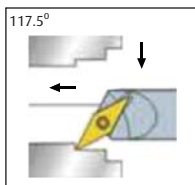
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	d _{min}	d	s	L	l	H	a			
S10K-SVJBR/L11	●		11	10	6	125	28	9	13°	VB..1103..	M2.5x6	T-8
S12M-SVJBR/L11	●	●	13	12	7	150	35	11	10°			
S16Q-SVJBR/L11	●	●	17	16	9.5	180	40	15	10°		M2.5x8	
S20Q-SVJBR/L11	●	●	21	20	11.5	180	45	18	8°			
S16Q-SVJBR/L16	●		19	16	11.5	180	48	15	11°	VB..1604..	M2.5x8	T-15
S20Q-SVJBR/L16			21	20	11.5	180	52	18	11°			
S25R-SVJBR/L16			26	25	14	200	54	23	7°			

SVJCR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	d _{min}	d	s	L	l	H	a			
S10K-SVJCR/L11	●	●	11	10	6	125	28	9	13°	VC..1103..	M2.5x6	T-8
S12M-SVJCR/L11	●	●	13	12	7	150	35	11	10°			
S16Q-SVJCR/L11	●	●	17	16	9.5	180	40	15	10°		M2.5x8	
S20Q-SVJCR/L11	●	●	21	20	11.5	180	45	18	8°			
S16Q-SVJCR/L16	●	●	19	16	11.5	180	48	15	11°	VC..1604..	M3.5x9	T-15
S20Q-SVJCR/L16	●		21	20	14	180	52	18	11°			
S25R-SVJCR/L16	●		26	25	11.5	200	54	23	7°			

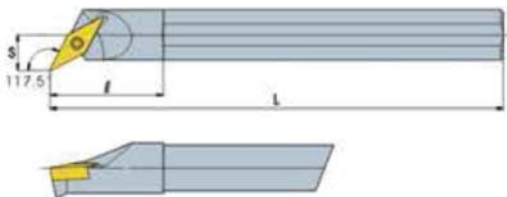
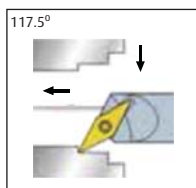
SVQBR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	d _{min}	d	s	L	l	H	a			
S16Q-SVQBR/L11	●	●	19	16	11.5	180	34	15	10°	VB..1103..	M2.5x8	T-8
S20Q-SVQBR/L11	●	●	24	20	14	180	45	18	8°			
S25R-SVQBR/L16	●	●	29	25	17	200	50	23	6°	VB..1604..	M3.5x9	T-15
S32S-SVQBR/L16	●	●	38	32	22.5	250	55	30	8°			

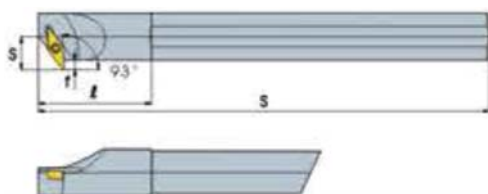
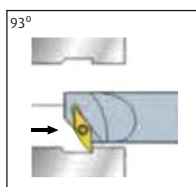


SVQCR/L



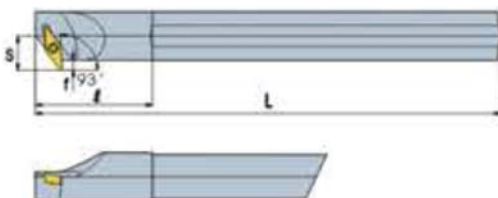
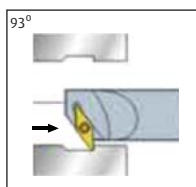
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
S16Q-SVQCR/L11	●	●	22	19	11.5	180	35	15	10°	VC..1103..	M2.5x8	T-8
S20Q-SVQCR/L11	●	●	27	24	14	180	34	18	8°			
S20Q-SVQCR/L-16	●	●	27	24	14	180	45	18	8°	VC..1604..	M3.5x9	T-15
S25R-SVQCR/L16	●	●	32	29	17	200	50	23	6°			
S32S-SVQCR/L16	●	●	41	38	22.5	250	55	30	8°			

SVZBR/L



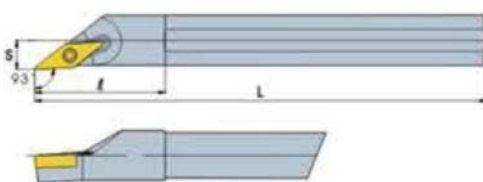
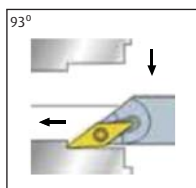
Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
S16Q-SVZBR/L11	●		19	16	11.5	180	30	15	3.2	10°	VC..1103..	M2.5x8	T-8
S20Q-SVZBR/L11	●		24	20	14	180	35	18	3.7	8°			
S25R-SVZBR/L16	●		33	25	19.5	200	50	23	6.5	6°	VC..1604..	M3.5x9	T-15
S32S-SVZBR/L16			39	32	23.5	250	50	30	7	8°			
S40T-SVZBR/L16			47	40	27	300	60	38	6.5	6°			

SVZCR/L



Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
S25R-SVZCR/L16	●		33	25	19.5	200	50	23	6.5	6°	VC..1604..	M3.5x9	T-15

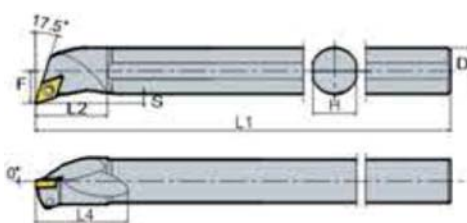
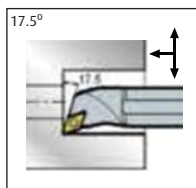
SVJCR/L



Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD08K-SCLCR/L06		10	8	7	125	16	20	17	5	14°	CC..0602..	0.4	M2.5x5	T-8
AD10K-SCLCR/L06		12	10	9	125	20	25	21	6	12°			M2.5x6	
AD12M-SCLCR/L06		14	12	11	150	24	30	25	7	10°				
AD16Q-SCLCR/L09		18	16	15	180	30	34	31	9	10°	CC..09T3..	0.4	M3.5x9	T-15
AD20R-SCLCR/L09		22	20	19	200	36	49	37	11	8°				
AD25S-SCLCR/L09		27	25	24	250	46	55	46	13.5	6°				
AD08K-SCLCR/L06	●	10	8	7	125	16	20	17	5	14°	CC..0602..	0.4	M2.5x5	T-8
AD10K-SCLCR/L06	●	12	10	9	125	20	25	21	6	12°			M2.5x6	
AD12M-SCLCR/L06	●	14	12	11	150	24	30	25	7	10°				
AD16Q-SCLCR/L09	●	18	16	15	180	30	34	31	9	10°	CC..09T3..	0.4	M3.5x9	T-15
AD20R-SCLCR/L09	●	22	20	19	200	36	49	37	11	8°				
AD25S-SCLCR/L09	●	27	25	24	250	46	55	46	13.5	6°				

Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD10K-SCLPR/L08		12	10	9	125	20	25	20	6	5°	CP..0803..	0.4	M3x6	T-8
AD12M-SCLPR/L08		14	12	11	150	24	29	24	7	4°				
AD12M-SCLPR/L09		16	12	11	150	24	31	24	8	4°				
AD16Q-SCLPR/L09		18	16	15	180	30	37	30	9	3.5°	CP..0903..	0.4	M3x9	T-15
AD20R-SCLPR/L09		22	20	19	200	36	47	37	11	2°				
AD25S-SCLPR/L09		27	25	24	150	46	55	46	13.5	0°				

SDQCR/L

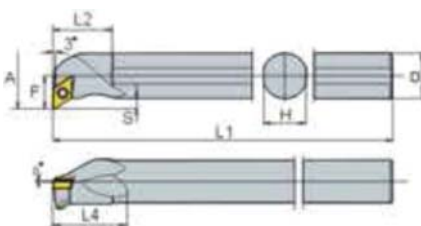
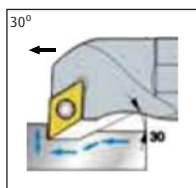


Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD10K-SDQCR/L07		13	10	9	125	19	2.1	20	7.5	10°	DC..0702..	0.4	M2.5x6	T-8
AD12M-SDQCR/L07		16	12	11	150	22	2.6	24	9.25	8°				
AD16Q-SDQCR/L11		20	16	15	180	25	2.6	30	11.3	6°				
AD20R-SDQCR/L11		25	20	19	200	31	3.7	37	14.4	5°	DC..11T3..	0.4	M3.5x9	T-15
AD25S-SDQCR/L11		30	25	24	250	38	3.7	46	16.9	4°				
AD10K-SDQCR/L07		13	10	9	125	19	2.1	20	7.5	10°				
AD12M-SDQCR/L07		16	12	11	150	22	2.6	24	9.25	8°	DC..0702..	0.4	M2.5x6	T-8
AD16Q-SDQCR/L11		20	16	15	180	25	2.6	30	11.3	6°				
AD20R-SDQCR/L11		25	20	19	200	31	3.7	37	14.4	5°				
AD25S-SDQCR/L11		30	25	24	250	38	3.7	46	16.9	4°	DC..11T3..	0.4	M3.5x9	T-15

- Only right hand boring bars in stock, Left hand boring bars on demand.



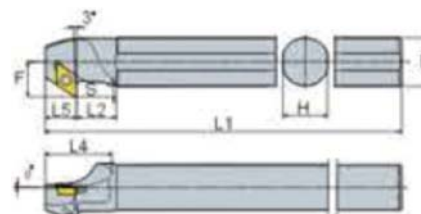
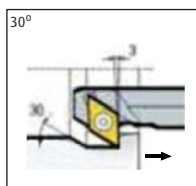
SDUCR/L



Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD16Q-SDUCR/L07-14	●	14	16	15	180	28	4.4	23	10.8	5°	DC..0702..	0.4	M2.5x6	T-8
AD20R-SDUCR/L11-20	●	20	20	19	200	48	6.1	30	15.6	5°	DC..11T3..	0.4	M3.5x9	T-15
AD10K-SDUCR/L07	●	14	10	9	125	19	3.3	20	8.7	5°	DC..0702..	0.4	M2.5x6	T-8
AD12M-SDUCR/L07	●	16	12	11	150	21	3.3	24	9.7	5°				
AD16Q-SDUCR/L07	●	20	16	15	180	21	3.3	26	11.7	5°				
AD16Q-SDUCR/L11		23	16	15	180	21	6.1	31	14.5	5°	DC..11T3..	0.4	M3.5x9	T-15
AD20R-SDUCR/L11		27	20	19	200	23	6.1	36	16.5	5°				
AD25S-SDUCR/L11		32	25	24	250	24	6.1	39	19	5°				

- Only right hand boring bars in stock, Left hand boring bars on demand.

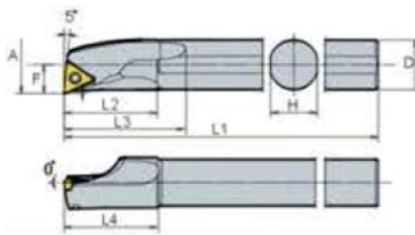
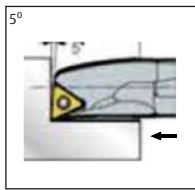
SDZCR/L



Part No.	Size										Insert	Corner Radius r	Screw	Wrench
	dmin	D	H	L1	L2	L4	L5	F	S	a				
AD16Q-SDZCR/L07-14	14	16	15	180	30	17	10	10.8	4.4	5°	DC..0702..	0.4	M2.5x6	T-8
AD20R-SDZCR/L11-20	20	20	19	200	40	24	15	15.6	6.1	5°	DC..11T3..	0.4	M3.5x9	T-15
AD10K-SDZCR/L07	14	10	9	140	14	16	9.5	8.7	3.3	5°	DC..0702..	0.4	M2.5x6	T-8
AD12M-SDZCR/L07	16	12	11	150	14	20	10.5	9.7	3.3	5°				
AD16Q-SDZCR/L07	20	16	15	180	14	22	10.5	11.7	3.3	5°				
AD16Q-SDZCR/L11	23	16	15	180	25	22	15	14.5	6.1	5°	DC..11T3..	0.4	M3.5x9	T-15
AD20R-SDZCR/L11	27	20	19	200	15	25	15	16.5	6.1	5°				
AD25S-SDZCR/L11	32	25	24	250	15	26	15	19	6.1	5°				

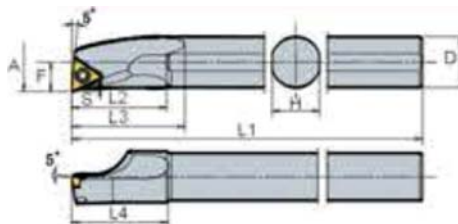
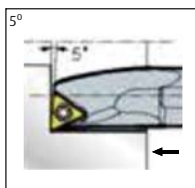
- Non stocked item.

STUCR/L



Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD08K-STUCR/L09		10	8	7	120	16	22	16	5	14°	TC..0902..	0.4	M2.2x5	T-6
AD10K-STUCR/L09		12	10	9	140	20	26	20	6.2	12°				
AD10K-STUCR/L11		12	10	9	140	20	26	20	6.2	12°	TC..1103..	0.4	M2.5x6	T-8
AD12M-STUCR/L11		14	12	11	150	24	30	25	7.2	10°				
AD16Q-STUCR/L11		18	16	15	180	30	39	31	9.2	8°				
AD20R-STUCR/L11		22	20	19	200	36	44	36	11.2	6°				

STUPR/L

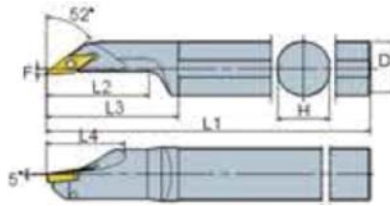
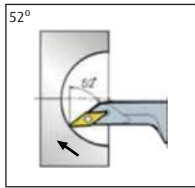


Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD08K-STUPR/L09		10	8	7	125	16	22	16	5	10°	TP..0902..	0.4	M2.5x5	T-8
AD10K-STUPR/L09		12	10	9	125	20	25	20	6.2	8°				
AD10K-STUPR/L11		12	10	9	125	20	25	20	6	10°	TP..1103..	0.4	M3.0x6	T-8
AD12M-STUPR/L11		14	12	11	150	24	30	24	7.2	7°				
AD16Q-STUPR/L11		18	16	15	180	30	36	30	9.2	3.5°				
AD20R-STUPR/L11		22	20	19	200	36	46	37	11.2	2°				
AD25S-STUPR/L16		27	25	24	250	46	55	46	13.7	0°	TP..1603..	0.4	M3.5x9	T-15
AD08K-STUPR/L09	●	10	8	7	125	16	22	16	5	10°	TP..0902..	0.4	M2.5x5	T-8
AD10K-STUPR/L09	●	12	10	9	125	20	25	20	6.2	8°				
AD10K-STUPR/L11	●	12	10	9	125	20	25	20	6	10°	TP..1103..	0.4	M3.0x6	T-8
AD12M-STUPR/L11	●	14	12	11	150	24	30	24	7.2	7°				
AD16Q-STUPR/L11	●	18	16	15	180	30	36	30	9.2					
AD20R-STUPR/L11	●	22	20	19	200	36	46	37	11.2	2°				
AD25S-STUPR/L16		27	25	24	250	46	55	46	13.7	0°	TP..1603..	0.4	M3.5x9	T-15

- Only right hand boring bars in stock, Left hand boring bars on demand.

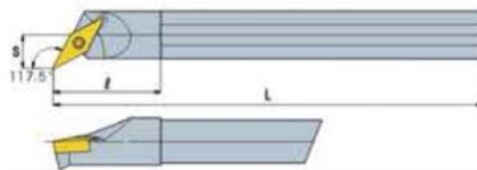
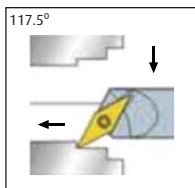


SVJP (C) (B) R/L



Part No.	Stock R	Size									Insert	Corner Radius r	Screw	Wrench
		dmin	D	H	L1	L2	L3	L4	F	a				
AD12M-SVJPR/L08		16	12	11	150	26	33	21	2	5°	VP..0802..	0.2	M2.0x5	T-6
AD12M-SVJCR/L08		16	12	11	150	26	33	20	2	5°	VC..0802..	0.4		
AD16Q-SVJCR/L08		20	16	15	180	36	43	22	2	5°				
AD20R-SVJBR/L11		25	20	19	200	37.5	48	30	2	5°	VB..1103..	0.4	M2.5x8	T-8
AD25S-SVJBR/L11		30	25	24	250	45	58	33	3.5	5°				
AD32S-SVJBR/L16		40	32	31	250	60	74	45	3.5	8°	VB..1604..	0.4	M3.5x9	T-15
AD40S-SVJBR/L16		50	40	39	300	75	91	49	4.5	7°	VC..1604..			

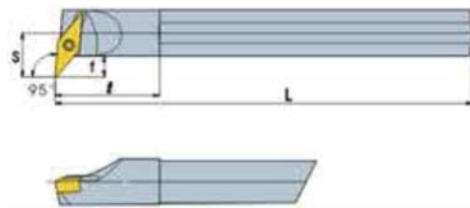
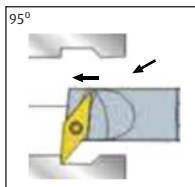
SVQBR/L



Part No.	Size									Insert	Corner Radius r	Screw	Wrench
	dmin	D	H	L1	L2	L4	F	S	a				
AD10K-SVQCR/L08	14	10	9	125	24	21	8.5	3	8°	VC..0802..	0.4	M2.0x5	T-6
AD12M-SVQBR/L11	18	12	11	150	29	26	11	4.5	8°	VB..1103..	0.4	M2.5x8	T-8
AD16Q-SVQBR/L11	22	16	15	180	35	33	13.5	5	5°				
AD20R-SVQBR/L11	26	20	19	200	41	39	15.5	5	5°				
AD25S-SVQBR/L16	31	25	24	250	51	49	18	5	3°	VB..1604..	0.4	M3.5x9	T-15
AD32S-SVQBR/L16	40	32	31	250	54	53	23	6.5	3°	VC..1604..			

- Non stocked item.

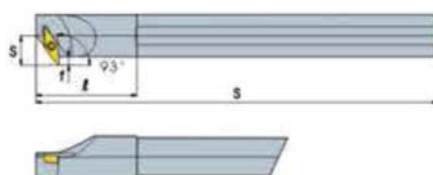
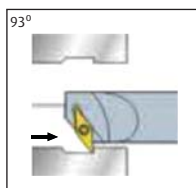
SVUCR/L



Part No.	Size									Insert	Corner Radius r	Screw	Wrench
	dmin	D	H	L1	L2	L4	F	S	a				
AD12M-SVUCR/L08	16	12	11	150	25.5	32	11.5	5.5	8°	VC..0802..	0.4	M2.0x5	T-6
AD16Q-SVUBR/L11	20	16	15	180	32.5	27	16	8	8°	VB..1103..	0.4	M2.5x8	T-8
AD20R-SVUBR/L11	25	20	19	200	40.5	31	18	8	7°				
AD25S-SVUBR/L16	34	25	24	250	40	37	20.5	8.5	5°				
AD32S-SVUBR/L16	40	32	31	250	84	47	28	12	5°	VC..1604..	0.4	M3.5x9	T-15

- Non stocked item.

SVZBR/L

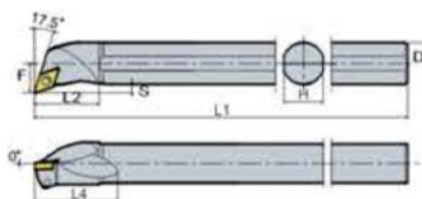
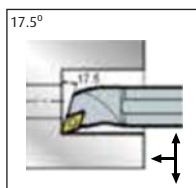


Part No.	Size									Insert	Corner Radius r	Screw	Wrench
	dmin	D	H	L1	L2	L5	F	S	a				
AD12M-SVUCR/L08	16	12	11	150	25.5	7.5	11.5	5.5	8°	VC..0802..	0.4	M2.2x5	T-6
AD16Q-SVUBR/L11	20	16	15	180	32.5	10	16	8	8°	VB..1103..	0.4	M2.5x8	T-8
AD20R-SVUBR/L11	25	20	19	200	40.5	10	18	8	7°				
AD25S-SVUBR/L16	34	25	24	250	30	17.5	20.5	8.5	5°	VB..1604..	0.4	M3.5x9	T-15
AD32S-SVUBR/L16	40	32	31	250	72.5	17.5	28	12	5°	VC..1604..			

- Non stocked item.

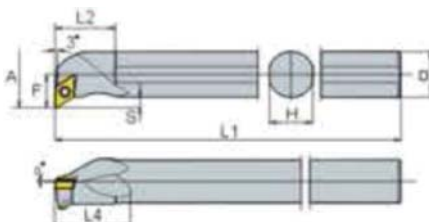
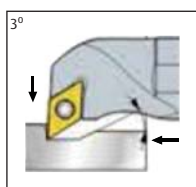


SDQCR/L



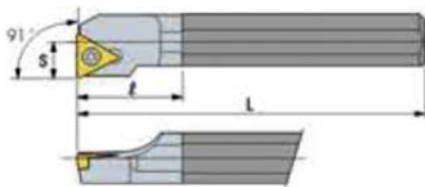
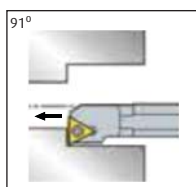
Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
C08K-SDQCR/L07	●		10	7	6	125	18	7	1.7	12°	DC..0702..	M2.5x5	T-8
C10M-SDQCR/L07	●		11	10	7	125	24	9	1.7	10°		M2.5x6	
C12Q-SDQCR/L07	●		15	12	9	150	30	11	2.7	8°		M2.5x6	
C16R-SDQCR/L07	●		17	16	11	180	30	15	2.7	6°		M2.5x6	
C20S-SDQCR/L11	●		23	20	13	180	42	18	2.7	5°	DC..11T3..	M3.5x9	T-15
C25T-SDQCR/L11	●		29	25	17	200	42.5	23	4	4°			

SDUCR/L



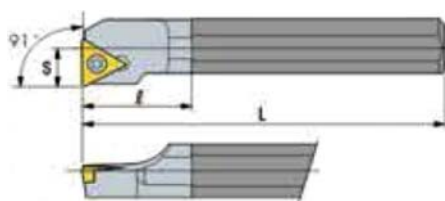
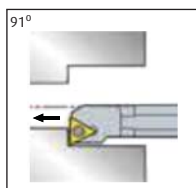
Part No.	Stock		Size								Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	f	a			
C10M-SDUCR/L07	●		15	10	8	125	25	9	2.7	10°	DC..0702..	M2.5x5	T-8
C12Q-SDUCR/L07	●		17	12	9	150	25	11	2.7	8°		M2.5x6	
C16R-SDUCR/L07	●		22	16	11	180	30	15	2.7	6°		M2.5x6	
C16R-SDUCR/L11	●		19	16	11	180	34	15	2.7	8°		M2.5x6	
C20S-SDUCR/L11	●		23	20	13	180	40	18	2.7	6°	DC..11T3..	M3.5x9	T-15
C25T-SDUCR/L11	●		29	25	17	200	42	23	4	5°			

STFPR/L



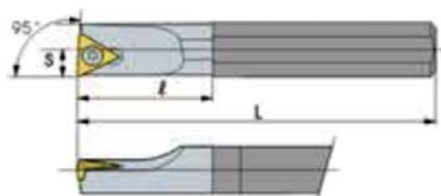
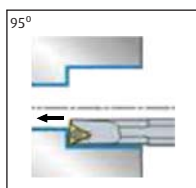
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
C08K-STFPR/L09	●		9	8	5.5	125	20	7	15°	TP..0902..	M2.5x6	T-6
C10M-STFPR/L09	●		11	10	6	125	24	9	13°			
C12Q-STFPR/L09	●		13	12	7	150	27	11	10°			
C10M-STFPR/L11	●		11	10	6	125	24	9	12°	TP..1002..	M3x6	T-8
C12Q-STFPR/L11	●		13	12	7	150	26	11	10°			
C16R-STFPR/L11	●		17	16	9	180	32	15	8°			
C20S-STFPR/L11	●		21	20	11	180	40	18	6°		M3x8	

STFCR/L



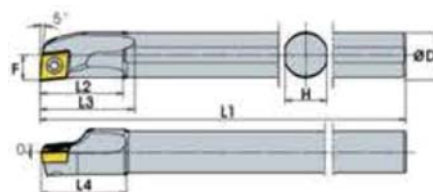
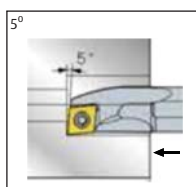
Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
C08K-STFCR/L09	●		9	8	5.5	125	20	7	15°	TC..0902..	M2.2x5	T-6
C10M-STFCR/L09	●		11	10	6	125	24	9	13°			
C12Q-STFCR/L09	●		13	12	7	150	27	11	10°			
C10M-STFCR/L11	●		11	10	6	125	24	9	12°	TC..1102..	M2.5x6	T-8
C12Q-STFCR/L11	●		13	12	7	150	26	11	10°		M2.5x8	
C16R-STFCR/L11	●		17	16	9	180	32	15	8°			
C20S-STFCR/L11	●		21	20	11	180	40	18	6°	TC..16T3..	M3.5x9	T-15
C20S-STFCR/L16	●		22	20	11.5	180	42	18	8°			
C25T-STFCR/L16	●		26	25	14	200	42	23	6°			

STUPR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
C08K-STUPR/L09	●		9	8	5.5	125	20	7	15°	TP..0902..	M2.5x6	T-6
C10M-STUPR/L09	●		11	10	6	125	24	9	13°			
C12Q-STUPR/L09	●		13	12	7	150	27	11	10°			
C10M-STUPR/L11	●		11	10	6	125	24	9	12°	TP..1102..	M3x6	T-8
C12Q-STUPR/L11	●		13	12	7	150	26	11	10°			
C16R-STUPR/L11	●		17	16	9	180	32	15	8°			
C20S-STUPR/L11	●		21	20	11	180	40	18	6°			

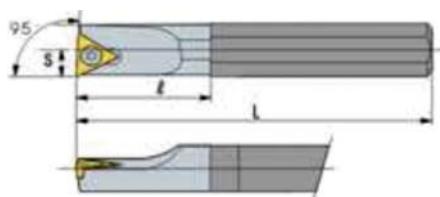
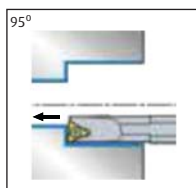
SCLCR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
C07K-SCLCR/L06	●		8	8	5	125	18	7	15 ⁰	CC..0602..	M2.5x5	T-8
C08K-SCLCR/L06	●		9	8	5.5	125	18	7	13 ⁰		M2.5x6	
C10M-SCLCR/L06	●		11	10	7	125	22	9	12 ⁰			
C12Q-SCLCR/L06	●		13	12	8	150	25	11	10 ⁰			
C12Q-SCLCR/L09	●		16	14	5.5	150	27	13	10 ⁰	CC..09T3..	M3.5x9	T-15
C16R-SCLCR/L09	●		17	16	11	180	34	15	10 ⁰			
C20S-SCLCR/L09	●		21	20	13	180	38	18	8 ⁰			
C25T-SCLCR/L09	●		26	25	17	200	45	23	6 ⁰			



STUCR/L



Part No.	Stock		Size							Insert	Screw	Wrench
	R	L	dmin	d	s	L	l	H	a			
C08K-STUCR/L09	●		9	8	5.5	125	20	7	15°	TC..0902..	M2.2x5	T-6
C10M-STUCR/L09	●		11	10	6	125	24	9	13°			
C12Q-STUCR/L09	●		13	12	7	150	27	11	10°			
C10M-STUCR/L11	●		11	10	6	125	24	9	12°	TC..1102..	M2.5x6	T-8
C12Q-STUCR/L11	●		13	12	7	150	26	11	10°		M2.5x8	
C16R-STUCR/L11	●		17	16	9	180	32	15	8°			
C20S-STUCR/L11	●		21	20	11	180	40	18	6°	TC..16T3..	M3.5x9	T-15
C20S-STUCR/L16	●		22	20	11.5	180	42	18	8°			
C25T-STUCR/L16	●		26	25	14	200	42	23	6°			



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